1.3 Saia PCD2 programmable controllers

Overview of Saia PCD2 device series

Saia PCD2.M5 controllers

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Base units with 8 slots for I/O modules

▶ PCD2.M5440 Basic

▶ PCD2.M5540 Extended with Ethernet switch

Up to 4 integrated communication interfaces, can be expanded to max. 15 communication interfaces with plug-in modules. Integrated Automation Server in all CPUs.

Saia PCD2 module holder for I/O expansion

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Module holder for I/O modules

▶ PCD2.C1000 4 I/O slots ▶ PCD2.C2000 8 I/O slots

Expansion to max. 1,023 I/Os

Saia PCD2 input/output modules

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Modules with various functions with plug-in terminals

▶ PCD2.Exxx Digital input modules ▶ PCD2.Axxx Digital output modules

▶ PCD2.Bxxx Combined digital input/output modules ▶ PCD2.Wxxx Analog input/output modules

Saia PCD2 interface modules

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Plug-in modules to expand the communication interfaces (up to 4 modules or 8 interfaces)

1 serial interface RS-232, RS-422/485, Belimo MP-Bus ▶ PCD7.F1xxS 2 serial interfaces RS-232, RS-422/RS-485 ▶ PCD2.F2xxx

▶ PCD2.F2150 BACnet® MSTP

PCD2.F2610 DALI ▶ PCD2.F27x0 M-Bus

▶ PCD2.F2180 Belimo MP-Bus

Saia PCD2 memory modules

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Plug-in memory modules for data and program backup

▶ PCD2.R6xx Basic module for SD flash memory card for slots 0...3

▶ PCD7.R-SD SD flash memory cards for PCD3.R6xx ▶ PCD7.R5xx Flash memory module for slots M1 & M2

Consumables and accessories for Saia PCD2 controllers

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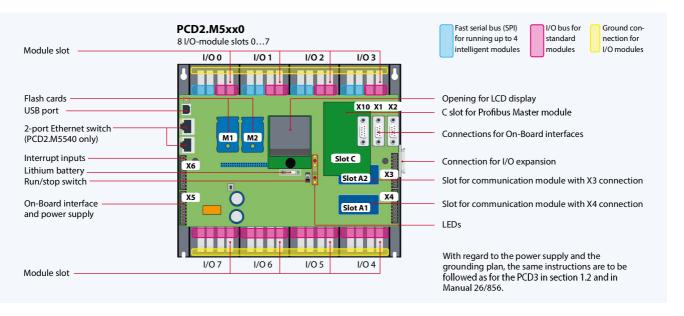


Housing covers, plug-in screw terminal blocks, I/O bus connection, battery, system cables and adapters

Saia PCD2.M5xxx controllers

Due to its flat housing design, the Saia PCD2.M5xxx is especially suitable for space-saving applications. The powerful CPU enables the control and regulation functions of complex applications with up to 1,023 central data points. The PCD2 can be expanded by means of plug-in memory modules to become a Lon IP® or BACnet®-enabled controller. The PCD2 has communication interfaces such as USB, Ethernet, RS-485 and Automation Server On-Board.





System properties

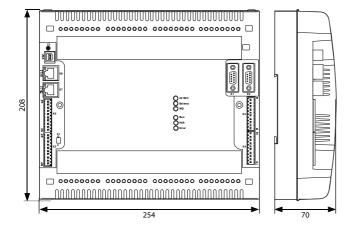
- ▶ Up to 15 communication interfaces (RS-232, RS-485, etc.)
- ▶ 8 I/O slots that can be expanded by means of module holders to max. 64 slots (1,023 central data points)
- ▶ Local I/O expansion with RIO-PCD3.T66x (Ethernet) or PCD3.T760 (Profi-S-IO)
- ▶ 1 MByte of program memory

- ▶ Automation Server On-Board
- ▶ Data memory with flash memory modules that can be expanded to 4 GByte
- ▶ 6 fast interrupt/counter inputs on the CPU
- ▶ Compatible with all PCD3 module holders

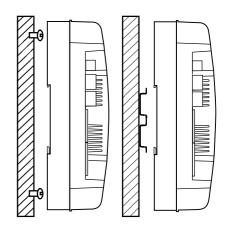
On-Board interfaces of the Saia PCD2.M5xxx

Туре	Connection	Port	Transmission rate
RS-232 (serial) or RS-485 (serial)	X2 (D-Sub) X5 (terminal)	0 0	≤ 115.2 kbit/s ≤ 115.2 kbit/s
RS-485 (serial) for free protocols or Profi-S-Net / Profibus-DP Slave	X1 (D-Sub) X1 (D-Sub)	3 10	≤ 115.2 kbit/s ≤ 1.5 Mbit/s
Ethernet (2 port switch) (PCD2.M5540 only)	Ethernet	9	10/100 Mbit/s
USB 1.1 (PGU)	USB		≤ 12 Mbit/s

Dimensions



Mounting

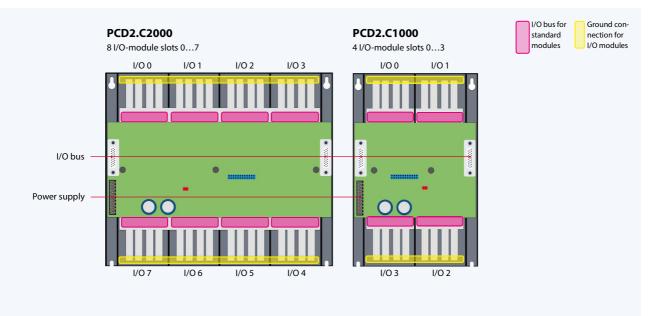


Saia PCD2.Cxxxx module holder

Up to 7 Saia PCD2.C1000 or Saia PCD2.C2000 module holders can be connected to the Saia PCD2.M5xxx. This makes it possible to connect up to 64 I/O modules or 1023 digital inputs/outputs. A module holder has space for 4/8 I/O modules. In addition to Saia PCD2.Cxxxx module holders, all Saia PCD3 module holders can also be connected.

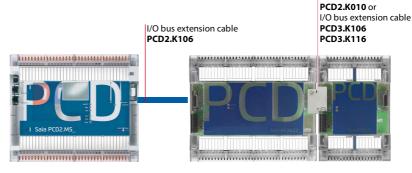


I/O bus connection



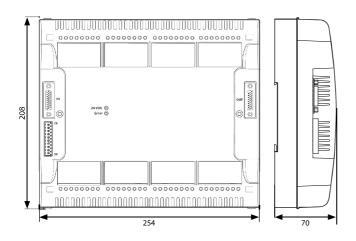
System properties

- ▶ Up to 1,023 central data points
- Numerous module variants can be plugged in
- ▶ Mounting is quick and easy
- ▶ Can be combined with Saia PCD3.Cxxx module holders
- Connections for a power supply on each module holder
- ▶ Can be connected below or next to each other

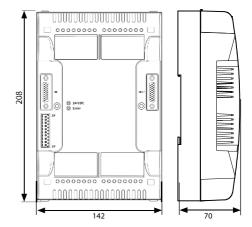


A maximum of 7 module holders can be connected to a PCD2.M5xxx. In this case, no more than 5 extension cables may be used. PCD3.Kxxx cables required for connection between two module carriers.

Dimensions of PCD2.C2000



Dimensions of PCD2.C1000





Technical data and ordering information for PCD2.M5xxx controllers





Technical overview

Technical data

Number of digital inputs/outputs On-Board	6 digital inputs (24 V, 4× interrupts) 2 digital outputs (2× PWM, 24 V 100 mA)				
Number of digitale inputs/outputs ind the base unit	128				
resp. /O module slots in the base unit	8				
Number of digital inputs/outputs with 7 PCD2.C2000 module holder	896				
resp. I/O-module slots	56				
Processing time [μs]	bit operation 0,31,5 μs word operation 0,9 μs				
Real time clock (RTC)	yes				

Memory On-Board

Main memory (RAM) for program and DB/TEXT	1 MByte
Flash memory (S-RIO, configuration and backup)	2 MByte
User flash file system (INTFLASH)	No
Data backup	13 years with lithium battery

Communication interfaces On-Board

RS-232, RS-485 / PGU	≤ 115 kbit/s
RS-485 Profibus-DP–Slave, Profi-S-Net (S-IO, S-Bus)	≤ 1,5 Mbit/s
USB 1.1 (PGU)	≤ 12 Mbit/s
Ethernet, 2 port switch (PCD2.M5540 only)	≤ 10/100 Mbit/s (full duplex, auto-sensing/auto-crossing)

Genera data

Supply voltage (according to EN/IEC 61131-2)	24 VDC -20/+25 % max. incl. 5% ripple		
Loading capacity 5 V / + V internal	max. 1400 mA / 800 mA		
Automation Server	Flash memory, file system, FTP and web server, e-mail, SNMP		

Ordering information

Saia PCD2

Туре	Description
PCD2.M5440	Programmable controller, 1024 kByte of RAM
PCD2.M5540	Programmable controller, 1024 kByte of RAM, Ethernet interface

Saia PCD2 I/O-module holder

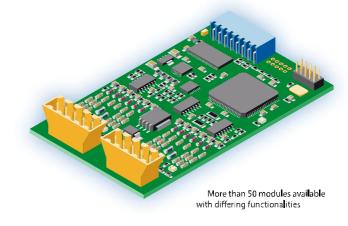
Туре	Description			
PCD2.C1000	Extension module holder with 4 I/O slots			
PCD2.C2000	Extension module holder with 8 I/O slots			
PCD2.K010	I/O bus connector			
PCD2.K106	I/O bus extension cable Length 0.9 m (Connection between PCD2.M5xxx and PCD2.Cxxxx)			
PCD3.K106	I/O bus extension cable Length 0.7 m (Connection between two module holder)			
PCD3.K116	I/O bus extension cable Length 1.2 m (Connection between two module holder)			

Additional accessories such as connectors, covers, etc. are described on the last page of this section.

S Cabinet compone

Saia PCD2 Plug-in I/O modules: Overview

The functions of Saia PCD2 can be expanded as required using a wide range of plug-in I/O modules and can be adapted to the specified needs. This not only ensures that a project can be implemented quickly but also provides the option of expanding the system at any time during operation.



System properties

- ▶ Numerous variants available
- ▶ Slot directly in the Saia PCD2.M5xxxx, PCD1.M2xxx or in the module holder
- ▶ Full integration into the Saia PCD2 housing
- ▶ Compact design
- ▶ Up to 16 I/Os per module
- ▶ Modules with an input delay of 0.2 ms

General type key

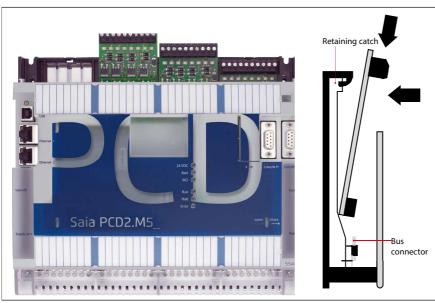
▶ PCD2.Axxx Digital output modules

▶ PCD2.Bxxx Digital combined input/output modules

▶ PCD2.Exxx
 ▶ PCD2.Fxxx
 ▶ PCD2.Hxxx
 ▶ PCD2.Hxxx
 ▶ PCD2.Rxxx
 ▶ PCD2.Rxxx
 Memory modules

▶ PCD2.Wxxx Analog input/output modules

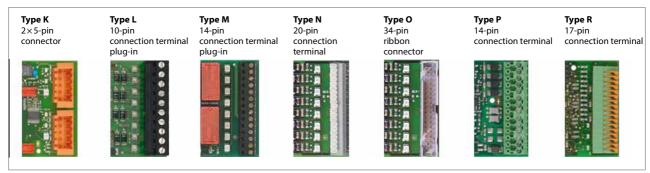
Insertion in housing



Slots for I/O modules



Differences between the terminals of the I/O modules



 $The screw terminal \ blocks \ and \ connectors \ can \ also \ be \ ordered \ individually \ as \ accessories.$

Saia PCD2 Digital input and output modules

The digital I/O modules can be easily plugged into Saia PCD2 and Saia PCD1 base units or an appropriate I/O-module holder. In addition to inputs for various voltage levels, digital outputs are provided with both transistor construction and as mechanical relays. This means that electrical isolation from the switching electrical circuit can be achieved easily and reliably.

Digital input modules

Туре	Number of inputs	Input	Breaking ca		Input	Electrical	Curren		I/O connector
		voltage	DC	AC	filter	isolation	5 V bus	+ V bus	type 1)
PCD2.E110	81	1530 VDC			8 ms		24 mA		L
PCD2.E111	81	1530 VDC			0.2 ms		24 mA		L
PCD2.E112	81	7.515 VDC			9 ms		24 mA		L
PCD2.E116	81	3.57 VDC			0.2 ms		24 mA		L
PCD2.E160	161	1530 VDC			8 ms		72 mA		0
PCD2.E161	161	1530 VDC			0.2 ms		72 mA		0
PCD2.E165	161	1530 VDC			8 ms		72 mA		N
PCD2.E166	161	1530 VDC			0.2 ms		72 mA		N
PCD2.E500	61	80250 VAC			20 ms	•	1 mA		L
PCD2.E610	81	1530 VDC			10 ms	•	24 mA		L
PCD2.E611	81	1530 VDC			0.2 ms	•	24 mA		L
PCD2.E613	81	3060 VDC			9 ms	•	24 mA		L
PCD2.E616	81	3.57 VDC			0.2 ms	•	24 mA		L

Digital output modules

Type	Number of outputs	Input voltage	Breaking ca DC	apacity AC	Input filter	Electrical isolation	Curren 5 V bus	t draw + V bus	I/O connector type 1)
PCD2.A200 PCD2.A210	4 O, relay (make) 4 O, relay (break with contact protection)		2 A/50 VDC 2 A/50 VDC	2 A/250 VAC 2 A/250 VAC		:	15 mA 15 mA		L L
PCD2.A220	6 O, relay (make with contact protection)		2 A/50 VDC	2 A/250 VAC		•	20 mA		L
PCD2.A250	8 O, relay (make)		2 A/50 VDC	2 A/48 VAC		•	25 mA		М
PCD2.A300	6 O, transistor		2 A/1032 VDC				20 mA		L
PCD2.A400	8 O, transistor		0.5 A/532 VDC				25 mA		L
PCD2.A410	8 O, transistor		0.5 A/532 VDC			•	24 mA		L
PCD2.A460 PCD2.A465	16 O, transistor (with short circuit protection) 16 O, transistor (with short circuit protection)		0.5 A/1032 VDC 0.5 A/1032 VDC				74 mA 74 mA		O N

Digital input/output modules

Туре	Number of I/Os	Input voltage	Breaking ca DC	pacity AC	Input filter	Electrical isolation	Current 5 V bus	t draw + V bus	I/O connector type 1)
PCD2.B100	2 I + 2 O + 4 selectable I or O	1532 VDC	0.5 A/532 VDC		8 ms		25 mA		L
PCD2.B160	16 I/O (in blocks of 4 (configurable))	24 VDC	0.25 A/1830 VDC		8 ms or 0.2 ms		120 mA		2× K

Fast counter modules (only for I/O slots with fast SPI bus)

Type	Number of counters	Inputs per counter	Outputs per counter	Counting range	Selectable digital filter	Curren 5 V bus	t draw +V bus	I/O connector type 1)
PCD2.H112 ⁴⁾	2	2 I + 1 configurable I	1 CCO	016777215 (24-bit)	10 kHz150 kHz	50 mA	4 mA	2× K
PCD2.H114 ⁴⁾	4	2 l + 1 configurable l	1 CCO	016777215 (24 bit)	10 kHz150 kHz	50 mA	4 mA	2× K



The internal load current drawn by the I/O modules from the +5V and +V bus supply must not exceed the maximum supply current specified for the PCD2.M5xxx, PCD2.Cxxxx and PCD1.M2xxx.

Capacity of the PCD2 controllers and module holders

Capacity	PCD1.M2xxx	PCD2.M5xxx	PCD2.C1000	PCD2.C2000
1) Internal 5V bus	500 mA	1400 mA	1400 mA	1400 mA
2) Internal +V bus 2)	200 mA	800 mA	800 mA	800 mA

The electrical requirement of the internal +5V and +V bus for the I/O modules is calculated in the PG5 2.0 Device Configurator.



More information on counting modules, stepper motor control and positioning modules: Webcode scen13046

 $^{^{\}scriptscriptstyle 3)}$ Plug-in terminal blocks are included with I/O modules. Spare parts are listed on the last page of this section (page 52). Ribbon cables are not included in the scope of delivery and are listed in section 1.7 (page 78).

⁴⁾ Delivery on demand

Saia PCD2 Analog input and output modules

The numerous analog modules allow complex control tasks or measurements. Depending on the speed of the AD converter, the resolution is between 8 and 16-bit. The digitized values can be processed further directly in the project in PCD2 and PCD1. The large number of different modules means that suitable modules can be found to cover nearly every requirement.

Analog input modules

Type/ Order no.	Total channels	Signal range	Resolution	Electrical isolation	Curren 5 V bus	t draw + V bus	I/O connector type 1)
PCD2.W200	81	0+10 V	10-bit		8 mA	5 mA	L
PCD2.W210	81	020 mA (420 mA via user program)	10-bit		8 mA	5 mA	L
PCD2.W220	81	Pt 1000: -50 °C400 °C/Ni 1000: -50 °C+200 °C	10-bit		8 mA	16 mA	L
PCD2.W220Z02	81	NTC 10 temperature sensor	10-bit		8 mA	16 mA	L
PCD2.W220Z12	41+	4 l: 010 V and	10-bit		8 mA	11 mA	L
	41	4 l: Pt 1000: -50 °C400 °C/Ni 1000: -50 °C+200 °C					
PCD2.W300	81	0+10 V	12-bit		8 mA	5 mA	L
PCD2.W310	81	020 mA (420 mA via user program)	12-bit		8 mA	5 mA	L
PCD2.W340	81	0+10 V/020 mA (420 mA via user program)	12-bit		8 mA	20 mA	L
		Pt 1000: -50 °C400 °C/Ni 1000: -50 °C+200 °C					
PCD2.W350	81	Pt 100: -50 °C+600 °C/Ni 100: -50 °C+250 °C	12-bit		8 mA	30 mA	L
PCD2.W360	81	Pt 1000: –50 °C+150 °C	12-bit		8 mA	20 mA	L
PCD2.W380*	81	–10 V…+10 V, –20 mA…+20 mA, Pt/Ni1000, Ni1000 L&S,	13-bit		25 mA	25 mA	K
		NTC10k/NTC20k (configuration via user program)					
PCD2.W305	71	0+10 V	12-bit	•	60 mA	0 mA	М
PCD2.W315	7 I	020 mA (420 mA via user program)	12-bit	•	60 mA	0 mA	М
PCD2.W325	71	-10 V+10 V	12-bit	•	60 mA	0 mA	M
PCD2.W720	21	Weighing module with 2 systems for up to 6 weighing cells	≤ 18 bit		60 mA	100 mA	М
PCD2.W745	41	Temperature module for TC type J, K and 4-wire Pt/Ni 100/1000	16 bit	•	200 mA	0 mA	Р

Analog output modules

Type/ Order no.	Total channels	Signal range	Resolution	Electrical isolation	Curren 5 V bus	t draw + V bus	I/O connector type 1)
PCD2.W400 PCD2.W410		0+10 V 0+10 V/020 mA/420 mA jumper-selectable	8-bit 8-bit		1 mA 1 mA	30 mA 30 mA	L L
PCD2.W600 PCD2.W610		0+10 V 0+10 V/–10 V+10 V/020 mA/420 mA jumper-selectable	12-bit 12-bit		4 mA 110 mA	20 mA 0 mA	L L
PCD2.W605 PCD2.W615 PCD2.W625	40	0+10 V 020 mA/420 mA, parameters can be set –10 V+10 V	10-bit 10-bit 10-bit	•	110 mA 55 mA 110 mA	0 mA 0 mA 0 mA	M M M

Analog input/output modules

Type/ Order no.	Total channels	Signal range	Resolution	Electrical isolation	Currer 5 V bus	nt draw + V bus	I/O connector type 1)
PCD2.W525	41+ 20	l:010 V, 0(4)20 mA, Pt 1000, Pt 500 or Ni 1000 (selectable by DIP switch) O:010 V or 0(4)20 mA (selectable by software)	l: 14-bit O: 12-bit	•	40 mA	0 mA	М

^{*)} In preparation, see section C2 Product status



The internal load current taken by the I/O modules from the +5V and +V bus supply must not exceed the maximum supply current specified for the PCD2.M5xxx, PCD2.Cxxxx and PCD1.M2xxx.

Capacity of the PCD2 controllers and module holders

Capacity	PCD1.M2xxx	PCD2.M5xxx	PCD2.C1000	PCD2.C2000
1) Internal 5V bus	500 mA	1400 mA	1400 mA	1400 mA
2) Internal +V bus 2)	200 mA	800 mA	800 mA	800 mA

The electrical requirement of the internal +5V and +V bus for the I/O modules is calculated in the PG5 2.0 Device Configurator.

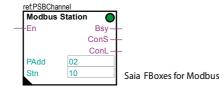
³⁾ Plug-in terminal blocks are included with I/O modules. Spare parts are listed on the last page of this section (page52). Ribbon cables are not included in the scope of delivery and are listed in section 1.7 (page78).

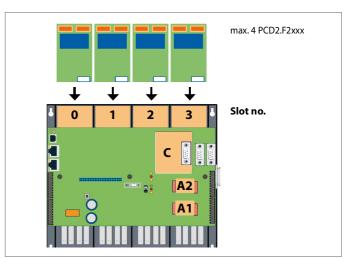
Communication interfaces of the Saia PCD2.M5xxx controllers

In addition to the On-Board interfaces of Saia PCD2, the interface functions can also be extended in a modular way by means of the various slots. Numerous protocols are therefore supported by the PCD2.M5xxx series. The physical bus specifications are offered for the majority of protocols as a plug-in module. If this is not the case, the bus can be connected via an external converter.

Protocols supported by the PCD2.M5xxx via FBoxes

- ▶ Modem communication with the PCD
- ▶ HMI editor applications with PCD7.Dxxx text terminals
- ▶ Serial S-Net (S-Bus)
- ▶ Modbus
- JCI N2-Bus
- ► KNX® S-Mode/EIB (with external converter)
- ▶ EnOcean (with external converter)
- M-Bus
- ▶ BACnet[®]





Slots for interface modules

Physical interfaces that can be freely programmed





PCD2.F2150 mit PCD7.F150S

Physical interfaces for specific protocols



PCD2.F2210



PCD2.F2150



PCD2.F2810

Module	Specifications	Currer 5 V bus	nt draw + V bus	Slot
PCD7.F110S	RS-422 with RTS/CTS or RS-485 (electrically connected), with line termination resistors capable of activation.	40 mA		A1 / A2
PCD7.F121S	RS-232 with RTS/CTS, DTR/DSR, DCD	15 mA		A1 / A2
PCD7.F150S	RS-485 electrically isolated, with line termination resistors capable of activation	130 mA		A1 / A2
PCD2.F2100	RS-422 / RS-485 plus PCD7.F1xxS as option	110 mA		I/O 0-3
PCD2.F2210	RS-232 plus PCD7.F1xxS as option	90 mA		I/O 0-3

Current draw Module Specifications 5 V bus +V bus Slot PCD7.F180S Belimo MP-Bus, for connecting up to 8 drives on one line 15 mA 15 mA A1 / A2 PCD2.F2150 BACnet® MS/TP 110 mA I/O 0-3 DALI PCD2.F2610 90 mÅ I/O 0-3 PCD2.F2700 M-Bus 240 nodes 70 mA 8 mA I/O 0-3 PCD2.F2710 M-Bus 20 nodes 70 mA 8 mA I/O 0-3 PCD2.F2720 M-Bus 60 nodes 70 mA 8 mA I/O 0-3 PCD2.F2730 70 mA 8 mA I/O 0-3 M-Bus 120 nodes PCD2.F2810 Belimo MP-Bus with slot for PCD7.F1xxS modules 90 mA 15 mA I/O 0-3 PCD7.F7500 Profibus-DP Master 200 mA C PCD2.T814 Analog modem 33.6 kbit/s (RS-232 and TTL interface) 250 mA I/O 4 + A1

System properties of PCD2.F2xxx modules:

The following points must be observed when using the PCD2.F2xxx interface modules:

- ▶ For each PCD2 system, up to 4 PCD2.F2xxx modules (8 interfaces) can be used in slots 0...3.
- ▶ The PCD2 system has a processor to look after both the application and the serial interfaces. Processing of the interface modules requires the appropriate CPU capacity.
- ▶ To determine the maximum communication capacity for each PCD2.M5 system, consult the information and examples provided in Manual 26/856 for PCD2.M5.

Memory modules of the Saia PCD2.M5xxx controllers

The functions of the Saia PCD2 can be expanded by means of flash memory. Memory cards with file systems and data backup are available for this. The various protocols whose firmware is installed on the flash cards can also be used by simply inserting the relevant card. The controller thus becomes BACnet® or Lon IP-enabled, for example.

More information about memory management and memory structure are listed Chapter 1.1 "Saia PCD® system description".

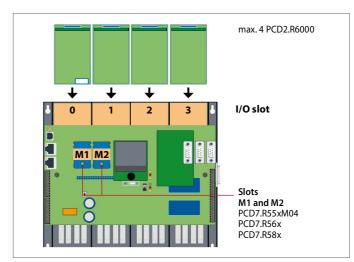
System properties

User memory On-Board:

- ▶ 1024 kByte RAM for program + DB/text
- ▶ 2 MByte flash memory (S-RIÓ, configuration and backup)

Expansion options:

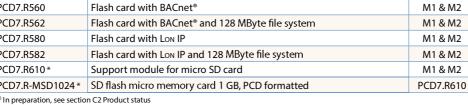
- ▶ Two slots (M1 and M2) for memory cards integrated into the CPU
- ▶ Additional SD memory cards can be inserted in the I/O slots 0 to 3 using adapters



Slots for memory modules

Flash memory with file system, program and data backup, BACnet®

Туре	Description	Slot
PCD7.R550M04	4 MByte flash card with file system	M1 & M2
PCD7.R560	Flash card with BACnet®	M1 & M2
PCD7.R562	Flash card with BACnet® and 128 MByte file system	M1 & M2
PCD7.R580	Flash card with Lon IP	M1 & M2
PCD7.R582	Flash card with Lon IP and 128 MByte file system	M1 & M2
PCD7.R610*	Support module for micro SD card	M1 & M2
PCD7.R-MSD1024*	SD flash micro memory card 1 GB, PCD formatted	PCD7.R610



^{*)} In preparation, see section C2 Product status

PCD2 SD flash memory cards for I/O slots

Туре	Description	Slot
PCD2.R6000	Basic module with slot for SD flash memory cards (Up to 4 modules in I/O slots 0 to 3 on a CPU)	I/O 0-3
PCD7.R-SD512	SD flash memory card, 512 MByte with file system	
PCD7.R-SD1024	SD flash memory card, 1024 MByte with file system	



Battery for data backup

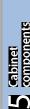
Type	Description
4 507 4817 0	Lithium battery for PCD processor unit (RENATA button battery type CR 2032)

System properties of PCD7.R5xx modules

▶ Only 1 BACnet® or Lon IP module can be run for each PCD2.M5xxx.





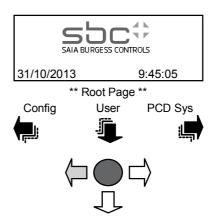


Saia PCD7.D3100E Integral e-display

With the Saia PCD7.D3100E, Saia has expanded the concept of "seamless control", which has only one HMI project for all devices from the small control unit to any device with a browser (Explorer, Mozilla, etc.), to include on-site display of the automation device. This is a new way of having on-site automation device control available anywhere in the network on the PC or PDA. The web project is created with Saia Web Editor for Micro-Browser and Microsoft® Explorer applications.

System properties

- ▶ Graphical display can be integrated directly in PCD2.Mxxxx
- ▶ 4 grey shades
- ▶ Resolution of 128 × 88 pixels
- ▶ LED backlighting
- ▶ Display size of 35.8 × 24.8 mm
- ▶ Dimensions of 47 × 67 mm
- ▶ Joystick for navigation
- ▶ Functionality: Sub-set of a Micro-Browser



Predefined configuration units

Together with the possibility of editing user defined projects with Saia Web Editor (version for e-display), a variety of predefined configuration screens for e-display and the PCD system are also available to the user. This makes it easy to implement initial on-site diagnosis and control.

PCD2.M5xxx: Parameters that can be edited and are displayed

- ▶ CPU type and serial number
- ▶ HW version
- ▶ FW version
- ▶ MAC address
- ▶ Program name
- ▶ TCP/IP parameters
- ▶ S-Bus address
- ▶ PCD status, time and date

Configurable display functions

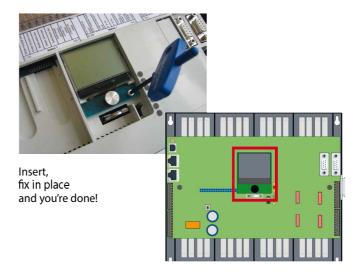
- ▶ User start page
- ▶ Setup timeout
- ▶ Backlighting timeout
- **▶** Contrast
- ▶ Inactivity timeout
- ▶ Sleep timeout
- ▶ Sleep refresh time

Operation



5 way button use for configuration, editing user projects and for PCD system settings, such as CPU type, date and time, TCP/ IP address, etc.

Assembly



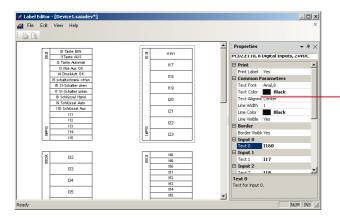
Memory modules of the Saia PCD2.M5xxx controllers

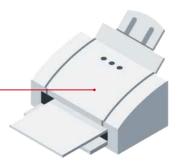
Fast labeling of I/O modules with Saia LabelEditor

The software tool is used to efficiently label the PCD2 labeling strip. The unique data point text can be entered in the tool by the user In the tool, the unique data point text to be entered by the user. These can then be printed on A4 paper. For the different types of PCD2 modules, the user selects appropriate distance formats. The entered text can be saved as templates and reused.

SBC Label Editor is supplied with Saia PG5 Controls Suite.







EPLAN macros

For project planning and engineering EPLAN macros are available



ePLAN® electric P8 macros are available from the support page.

Macros and product data may also be obtained from the ePLAN® data portal.





Consumables and accessories for Saia PCD2 controllers

Saia PCD2 housing covers



Туре	Description
4 104 7719 0	Cover for PCD2.M5x40 without logo (neutral housing cover)
4 104 7758 0	Cover for PCD2.C1000 without logo (neutral housing cover)
4 104 7720 0	Cover for PCD2.C2000 without logo (neutral housing cover)

Saia PCD2 plug-in screw terminal blocks for On-Board I/Os



Туре	Description
4 405 4916 0	Plug-in screw terminal block, 10-pin, labeling 09
4 405 4917 0	Plug-in screw terminal block, 10-pin, labeling 1019
4 405 4918 0	Plug-in screw terminal block, 10-pin, labeling 2029
4 405 4919 0	Plug-in screw terminal block, 10-pin, labeling 3039
4 405 4920 0	Plug-in screw terminal block, 10-pin, labeling 4049

Plug-in screw terminal blocks and connectors for Saia PCD2 I/O modules



Туре	Description
4 405 4847 0	Plug-in screw terminal block, 10-pin (type L), labeling 09
4 405 4869 0	Plug-in screw terminal block, 14-pin (type M)
4 405 5048 0	Plug-in spring terminal block 2 × 5-pin (type K)

I/O bus connection



Туре	Description
PCD2.K010	I/O bus connector
PCD2.K106	I/O bus extension cable

Battery



Туре	Description
4 507 4817 0	Lithium battery for PCD2.M5xxx

System cables for digital modules with 16 I/Os1)



PCD2.K221	Sheathed, round cable with 32 strands, each 0.25 mm², 1.5 m long, PCD side: 34-pin ribbon connector type D, process side: strand ends free, color coded
PCD2.K223	Sheathed, round cable with 32 strands, each 0.25 mm ² , 3.0 m long,

System cables for adapters PCD2.K520/...K521/...K525¹⁾



2)31cm (dayles) (dayl		
PCD2.K231	Sheathed, half-round cable with 34 strands, each 0.09 mm², 1.0 m long, with 34-pin ribbon connector type D at both ends	
PCD2.K232	Sheathed, half-round cable with 34 strands, each 0.09 mm², 2.0 m long, with 34-pin ribbon connector type D at both ends	

System cables for 2 adapters PCD2.K510/...K511 or 1 adapter and relay interface PCD2.K551¹⁾

PCD2.K241	Sheathed, half-round cable with 34 strands, each 0.09 mm², 1.0 m long, PCD side: 34-pin ribbon connector type D, process side: two 16-pin ribbon connectors
PCD2.K242	Sheathed, half-round cable with 34 strands, each 0.09 mm², 2.0 m long, PCD side: 34-pin ribbon connector type D, process side: two 16-pin ribbon connectors

"Ribbon connector ←→ screw terminal" adapters

PCD2.K510	for 8 inputs/outputs, with 20 screw terminals, without LED
PCD2.K511	for 8 inputs/outputs, with 20 screw terminals and LED (for source operation only)
PCD2.K520	for 16 inputs/outputs, with 20 screw terminals, without LED
PCD2.K521	for 16 inputs/outputs, with 20 screw terminals and LED (for source operation only)
PCD2.K525	for 16 inputs/outputs, with 3×16 screw terminals and LED (for source operation only)
PCD2.K551	Relay interface for 8 PCD transistor outputs with 24 screw terminals and LED
PCD2.K552	Relay interface PCD2.K552 for 8 PCD transistor outputs with 24 screw terminals, LED and manual control mode (switch on-off-auto) and 1 output as feedback for the manual control mode

¹⁾ For details, see Section 1.7